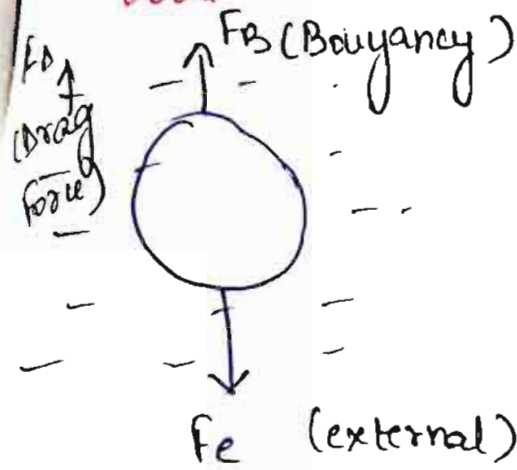


Mechanism of Particle Movement Through a Fluid :-

Consider a spherical particle falling in fluid. Forces acting on this particle are :-



- (i) F_e (external force) in \downarrow direction
- (ii) F_B (Buoyancy force) in \uparrow direction
- (iii) F_D (Drag force) in \uparrow direction

At equilibrium :- $F = F_e - F_B - F_D$

$$F = m \cdot \frac{dv}{dt}$$

$$m \cdot \frac{dv}{dt} = m a_e - \frac{m l a_e}{\rho_p} - \frac{C_D v^2 A \rho}{2}$$

$$\Rightarrow \boxed{\frac{dv}{dt} = a_e \left[1 - \frac{l}{\rho_p} \right] - \frac{C_D v^2 A \rho}{2m}} \quad \text{--- (A)}$$

General eqⁿ for the force acting on the body in any force field.

Case 1: external force = gravity force i.e. $a_e = g$

$$\frac{dv}{dt} = g \left[1 - \frac{\rho}{\rho_p} \right] - \frac{C_D V^2 A E}{2m}$$

Case 2: external force = centrifugal force i.e. $a_e = r\omega^2$

$$\Rightarrow \frac{dv}{dt} = r\omega^2 \left[1 - \frac{\rho}{\rho_p} \right] - \frac{C_D V^2 A E}{2m}$$

Here,

F = resultant force on any body.

$\frac{dv}{dt}$ = accⁿ of the body.

m = mass of body.

F_e = external force

F_b = Buoyancy force.

F_D = Drag force.

ρ_p = density of the particle.

ρ = " " fluid.

a_e = accⁿ of the particle.

C_D = Drag coefficient.

v = velocity of the particle.

Terminal Velocity - Consider the particle falling in a gravitational field in such a manner that the particle which might be that do not hinder its fall.

As the particle falls its velocity \uparrow and will continue to \uparrow until the accelerating and resisting forces are equal, when this point is reached the particle velocity remains const. during the remaining of its fall unless the balance of the forces is disturbed, the ultimate const. velocity is called "terminal velocity".

Put $\frac{dv}{dt} = 0$ in eqⁿ (A)

Here, $m = \rho V = \frac{\rho \pi D_p^3}{6}$

$$g \left(1 - \frac{\rho}{\rho_p} \right) = \frac{C_D V_t^2 A \rho}{2m}$$

$$g \left(1 - \frac{\rho}{\rho_p} \right) = \frac{C_D V_t^2 \frac{\pi D_p^2}{4} \rho}{2 \times \frac{\pi D_p^3}{6}}$$

$$V_t = \sqrt{\frac{4 D_p g (\rho_p - \rho)}{3 C_D \rho}}$$

This is known as Newton's Eqⁿ use to calculate terminal velocity of falling spherical particles in laminar, transition or turbulent flow; C_D is evaluated

for turbulent region:-

R (Reynold's no.) lies b/w 1000 to 20,000

Drag coefficient = const.

i.e. $C_D = 0.44$

then,

terminal velocity can be given as-

$$V_t = 1.74 \left[\sqrt{\frac{g D_p (\rho_p - \rho)}{\rho_p}} \right]$$

or $V_t \propto D_p^{0.5} \rightarrow$ turbulent flow.

An expression for the terminal velocity independent of drag coefficient (C_D) may be developed for particle in laminar flow, the resisting force due to fluid friction acting on a sphere when the relative motion produces laminar flow is given by Stoke's eqⁿ :-

$$F_D = 3\pi D_p \mu v \quad \text{laminar}$$

Rate find out v_t .

$$\frac{dv}{dt} = F_c - F_B - F_D.$$

settling (Meas. ...)

(13)

$$m \cdot g, \quad F_D = 3\pi D_p \mu v.$$

$$F_B = \frac{m \rho_f g}{\rho_p}$$

$$mg - \frac{m \rho_f g}{\rho_p} - 3\pi D_p \mu v = 0$$

$$g \left[1 - \frac{\rho_f}{\rho_p} \right] v_t = \left(\frac{\rho_p - \rho_f}{\rho_p} \right) g - \frac{3\pi D_p \mu v}{m} = \frac{dv}{dt}$$

for terminal velocity $\frac{dv}{dt} = 0$, $v = v_t$.

D_p = from sphericity

$$m = \rho_p \times V \rightarrow \frac{\pi D_p^3}{6}$$

$$\Rightarrow \left(\frac{\rho_p - \rho_f}{\rho_p} \right) g - \frac{3\pi D_p \mu v}{\rho_p \cdot \frac{\pi D_p^3}{6}} = 0$$

$$\Rightarrow \left(\frac{\rho_p - \rho_f}{\rho_p} \right) g - \frac{18 \mu v}{\rho_p D_p^2} = 0$$

$$v_t = \frac{D_p^2 g (\rho_p - \rho_f)}{18 \mu}$$

$v_t \propto D_p^2$

For laminar flow

Criteria of settling regime 6-

I-Case $N_{Re} = \frac{\rho v_t (D) \mu L}{\mu}$

$v_t = \frac{g D_p^2 (\rho_p - \rho)}{18 \mu}$ (from laminar Stokes eqⁿ)

$\Rightarrow N_{Re} = \frac{\rho g D_p^2 (\rho_p - \rho) D}{18 \mu \mu}$
 $= \frac{g D_p^3 (\rho_p - \rho) \rho}{18 \mu^2}$

$\Rightarrow Re = \frac{k^3}{18}$
 $k^3 = 18 Re$

$k = \sqrt[3]{18 Re}$

$k = 2.62 Re^{1/3}$

$\Rightarrow k = 2.62$

where $k = D_p \left[\frac{g \rho (\rho_p - \rho)}{\mu^2} \right]^{1/3}$

If k is 2.62 to 4 then Stokes Eqⁿ is used (i.e. flow is laminar).

for Newton's range:-

$N_{Re} = 1.74 k^{1.5}$

Reynold's no $\rightarrow 1000$ $k = 69.12$

if $k > 4$ then Newton's law applies.

hindered settling:- In hindered settling a large no. of particles are present and surrounding particles interfere with the motion of individual particles, the vel. gradient surrounding each particle are effected by the closed trace of other particles. The particles in settling in the liquid displaces the liquid and appreciable upward velocity of the liq. is generated.

Hence the velocity of liq. is appreciable greater w.r.t. particle. For hindered settling, the settling velocity is less than the velocity as calc. from the Stoke's law.

Mathematically

$$v_t = \frac{g \Delta \rho^2 (r_p - r) \epsilon}{18 (\mu / \gamma_p)}$$

ϵ = vol. fraction of slurry mixture occupied
the liquid.

ψ_p = correction factor

$\epsilon \times \psi_p \rightarrow$ dimensionless no.

Hindered Settling (Meabe Smith) (15)

D_p for 100-mesh = .147 mm
 " " 80-mesh = .175 mm
 Avg. D_p = .161 mm = $.161 \times 10^{-3}$ m.

Now, $\mu = .801$ cP
 = $.801 \times 10^{-3}$ N-s/cm²

$\rho_p = 2800$ kg/m³
 $\rho = 1000$, [995.7 kg/m³]

Now, acc. to settling criteria for ^{calc. 'k'} laminar flow

$K = D_p \left[\frac{g \rho (\rho_p - \rho)}{\mu^2} \right]^{1/3}$
 = 4.86

$K < 2.6 \rightarrow$ Stokes Law
 $K > 68.9$ then number
~~to 2.6 then~~
 of $2.6 < K < 68.9$

Now if K is more than equal
~~Stokes law applies.~~ Stokes range

Now, Acc. to ^{Newton's} Stokes law

$v_t = \sqrt{\frac{4g(\rho_p - \rho)D_p}{3C_D \rho}}$

Assume $Re = 5$ then $C_D \approx 14$.

$\Rightarrow v_t = .0165$ m/sec.

Check: $Re = \frac{\rho v_t d}{\mu} = 3.30$

$\therefore C_D$ at $Re = 330$ is more than 14. So now assume

can air -
 (zillion iron making...
 caused by its endocarp or hard inner
 ... fibres and high lignin content

$$Re = 2.5 \quad \text{then } C_D \approx 20$$

$$\Rightarrow V_t = 0.0138 \text{ m/sec}$$

Check $Re = 2.76$

Now it is near to the assumed value.

$$\therefore V_t = 0.014 \text{ m/s}$$

(b) Now, $a_e = 50g$

$$\therefore k = 17.90$$

This is still in intermediate settling range.

Now assume $Re = 40$, $(C_D = 4)$

$$V_t = 0.216 \text{ m/sec}$$

Checks $Re = \frac{\rho V d}{\mu} = 43 \approx 40$

$$\therefore V_t = 0.22 \text{ m/sec}$$

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$F_D = C_D = \frac{1}{2} \rho u^2 C_D \cdot A$ (Re should be higher)
Drag force

Sphere

$$C_D = \frac{24}{Re} + \frac{0.6 \left(\frac{Re}{510} \right)}{1 + \left(\frac{Re}{5} \right)^{1.1}} + \frac{0.4 \left(\frac{Re}{263000} \right)^{-7.94}}{1 + \left(\frac{Re}{263000} \right)^{-8.00}} + \left[\frac{Re^{0.80}}{461000} \right]$$